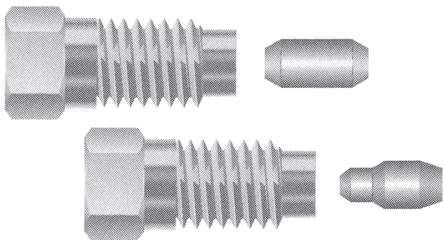




## Ultra-High Pressure Fittings



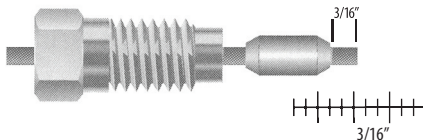
### Instructions For Use

### Instructions For Use

#### For 1/16" OD Tubing:

1. Slide fitting and ferrule at least 3/16" from the end of the flat cut, burr-free tubing (see Diagram A). The ferrule is symmetrical, therefore orientation during installation is not important.
2. Insert the assembly into the receiving port, pushing the tubing into the female port until it bottoms out.
3. Finger tighten the nut into the port until snug.
4. For pressure less than 20,000 psi, wrench tighten 1/4-turn past finger tight.
5. For pressure 20,000 - 30,000 psi, wrench tighten fitting using a torque wrench to 45 inch lbs.

Diagram A



### Instructions For Use

#### For 1/32" OD Tubing:

1. Slide PEEK™ insert inside the ferrule and slide the fitting and the ferrule with insert over the end of flat cut, burr-free 1/32" OD Tubing (see Diagram B).
2. Insert the assembly into the receiving port, pushing the tubing into the female port until it bottoms out.
3. Finger tighten the nut into the port until snug.
4. For pressure less than 20,000 psi, wrench tighten 1/4-turn past finger tight.
5. For pressure 20,000 - 30,000 psi, wrench tighten fitting using a torque wrench to 45 inch lbs.

Diagram B

