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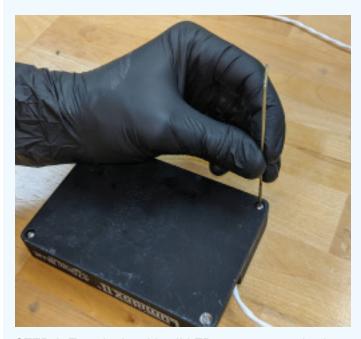
Thermal Transfer Deck & Lumidox® II LED Array Attachment & Removal Guide

Revision 1d - 2-17-2025

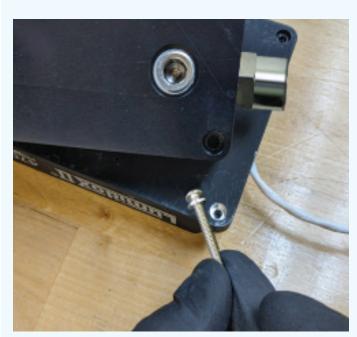
TTD_Instructions_rev1d • 02/17/2025 • CONTROLLED DOCUMENT

Attaching the Thermal Transfer Deck to a Lumidox[®]II Solid Base LED Array:

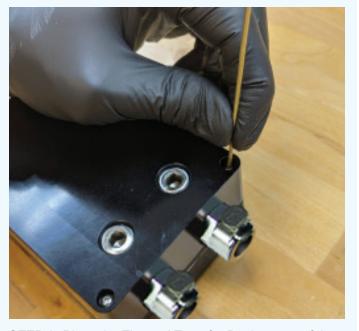
ATTENTION: THIS PROCESS REQUIRES A HIGH LEVEL OF MECHANICAL SKILL TO COMPLETE



STEP 1: Turn the Lumidox II LED array over, and using a 1/16" Allen key, remove the 4 screws securing the bottom plate (do not remove bottom plate).



* NOTE: For TTD and TTD+, ensure that the screw with the washer is used for the shallow hole near the cable exit location. For Straight-Thru TTDs, use 4 washers on the screw for the shallow hole, 3 washers for the others screws.



STEP 2: Place the Thermal Transfer Deck on top of the overturned array, and secure it using the four #4-40 x 1.125" screws* (provided with the TTD), using the same 1/16" Allen key.



STEP 3: Turn the Lumidox II array / Thermal Transfer Deck over. The product is now ready for use.

Removing the Thermal Transfer Deck from a Lumidox[®]II Solid Base LED Array:

ATTENTION: THIS PROCESS REQUIRES A HIGH LEVEL OF MECHANICAL SKILL TO COMPLETE



STEP 1: Turn the Lumidox II LED array with the Thermal Transfer Deck over, and using a 1/16" Allen key, remove the 4 screws securing them together. Gently lift the TTD away.



* NOTE: Ensure that the shortest screw is used for the shallow hole near the cable exit location.



STEP 2: Using the same 1/16" Allen key, secure the bottom plate of the Lumidox II with the 4 shorter screws* originally provided with your array.



STEP 3: Turn the Lumidox II array over. The product is now ready for use.

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