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Thermal Transfer Deck & Lumidox[®] II LED Array Attachment & Removal Guide

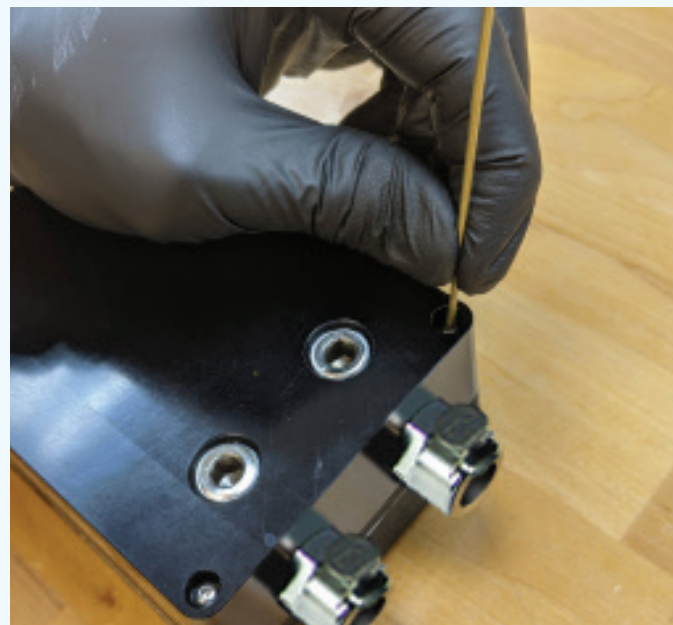
Revision 1e - 3-20-2025

Attaching the Thermal Transfer Deck to a Lumidox®II Solid Base LED Array:

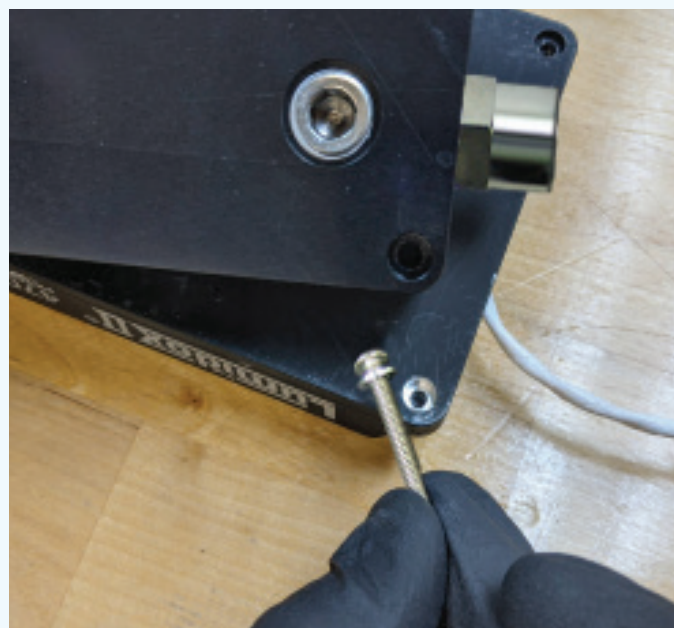
ATTENTION: THIS PROCESS REQUIRES A HIGH LEVEL OF MECHANICAL SKILL TO COMPLETE



STEP 1: Turn the Lumidox II LED array over, and using a 1/16" Allen key, remove the 4 screws securing the bottom plate (*do not remove bottom plate*).



STEP 2: Place the Thermal Transfer Deck on top of the overturned array, and secure it using the four #4-40 x 1.125" screws* (provided with the TTD), using the same 1/16" Allen key.



* **NOTE:** For TTD and TTD+, ensure that the screw with the washer is used for the shallow hole near the cable exit location. For Straight-Thru TTDs, use 2 washers on the screw for the shallow hole, 1 washer for the other screws.



STEP 3: Turn the Lumidox II array / Thermal Transfer Deck over. The product is now ready for use.

Removing the Thermal Transfer Deck from a Lumidox®II Solid Base LED Array:

ATTENTION: THIS PROCESS REQUIRES A HIGH LEVEL OF MECHANICAL SKILL TO COMPLETE



STEP 1: Turn the Lumidox II LED array with the Thermal Transfer Deck over, and using a 1/16" Allen key, remove the 4 screws securing them together. Gently lift the TTD away.



STEP 2: Using the same 1/16" Allen key, secure the bottom plate of the Lumidox II with the 4 shorter screws* originally provided with your array.



* **NOTE:** Ensure that the shortest screw is used for the shallow hole near the cable exit location.



STEP 3: Turn the Lumidox II array over. The product is now ready for use.